

# Profilometer PCE-RT 2300



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**Portable material tester for the rapid detection of roughness (Ra, Rz, Rq, Rt and many more) / Detachable motor unit / Touch screen Interface / Range of 320  $\mu\text{m}$  or 12.6 mil**

The profilometer PCE-RT 2300 is used to measure the roughness of surfaces. The PCE-RT 2300 profilometer has a removable motorized sensor. This property makes it possible to determine the surface profile roughness with the profilometer even on small or narrow profiles. The measured values are displayed on a large LCD display of the profilometer. This display is also used by the profilometer. The profilometer is powered by an internal battery with voltage. This battery can be powered by a conventional USB power adapter.

The detachable motorized sensor is connected by a cable to the main unit of the profilometer gauge. The diamond stylus is installed in the motorized sensor. This presses with a maximum force of 4 mN on the surface from which the roughness profile is to be measured. The profilometer measures according to the valid ISO, ANSI and JIS standards for profilometer measuring instruments.

### Worth knowing about the profile measuring device:

#### **Rz = average roughness**

The mean roughness depth Rz is the arithmetic mean of the largest individual seam depths of several adjoining individual measuring sections.

#### **Ra = arithmetic mean roughness**

Ra is the generally recognized and internationally applied roughness parameter. It is the arithmetic mean of the absolute values of the profile deviations within the reference line. The measured value Ra is always smaller than the Rz value determined on the same roughness profile.

#### **Rt = maximum roughness**

The maximum surface roughness Rt is the distance between the highest and the lowest point of the measuring section.

#### **Rq = Square Mean Roughness**

Rq is the root mean square of all ordinate values within the individual measurement distance l. Rq corresponds to the designation RMS (Root Mean Square).

- ▶ Touchscreen interface and PC connection
  - ▶ Measurement of all roughness profile values
  - ▶ Battery and mains operation
  - ▶ Different filters adjustable
  - ▶ Diamond test head
  - ▶ Removable motorized sensor
- Large measuring range: **Rz: 0.02  $\mu\text{m}$  ... 320  $\mu\text{m}$ ; Ra, Rq: 0.005  $\mu\text{m}$  ... 32  $\mu\text{m}$**

Subject to change

# Specifications

Measuring range	Rz: 0.02 µm ... 320 µm; Ra, Rq: 0.005 µm ... 32 µm
Accuracy	± 10%
Repeatability	± 6%
	± 20 µm: 0.01 µm
Resolution	± 40 µm: 0.02 µm
	± 80 µm: 0.04 µm
Measurement Parameters	Ra, Rz, Rq, Rt, Rc, Rp, Rv, R3z, R3y, Rz (JIS), Ry, Rs, Rsk, Rku, Rmax, Rsm, Rmr, R <sub>Pc</sub> , Rk, Rpk, Rvk, Mr1, Mr2
Measurement Standards	ISO4287, ANSI b46.1, DIN4768, JISb601
	Primary profile (roughness + waviness)
Graphic	Roughness profile (roughness)
	Loading curves
Measuring filter	RC, PC-RC, Gaus, DP
Measuring section (Cut Off)	0.25 mm, 0.8 mm, 2.5 mm
Measuring length	1 ... 5* measuring path
	Max. 17.5 mm (including pre- and post-run)
Sensor	Diamond probe tip 90°
	5 µm
Contact force sensor	<4 mN
	0.25 mm: 0.135 mm / s
Feed rate	0.8 mm: 0.5 mm / s
	2.5 mm: 1 mm / s
Display	3.5" LCD screen
Power supply	3.7V Li-Ion Battery
	5V / 800-mA USB Power Adapter
Operating time	50 h
Operating conditions	-20 ... 40°C / -4 ... 104°F, max. 90% rh
Storage conditions	-40 ... 60°C / -40 ... 140°F, max. 90% rh
Dimensions	Main unit: 158 x 55 x 52 mm / 6.2 x 2.2 x 2 in
	Motor unit: 115 x 23 x 27 mm / 4.5 x 1 x 1.1 in
Weight	About 500 g / 1.1 lbs

# More information

Manual



More product info



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